

Yield Monitor and Planter Studies 2014

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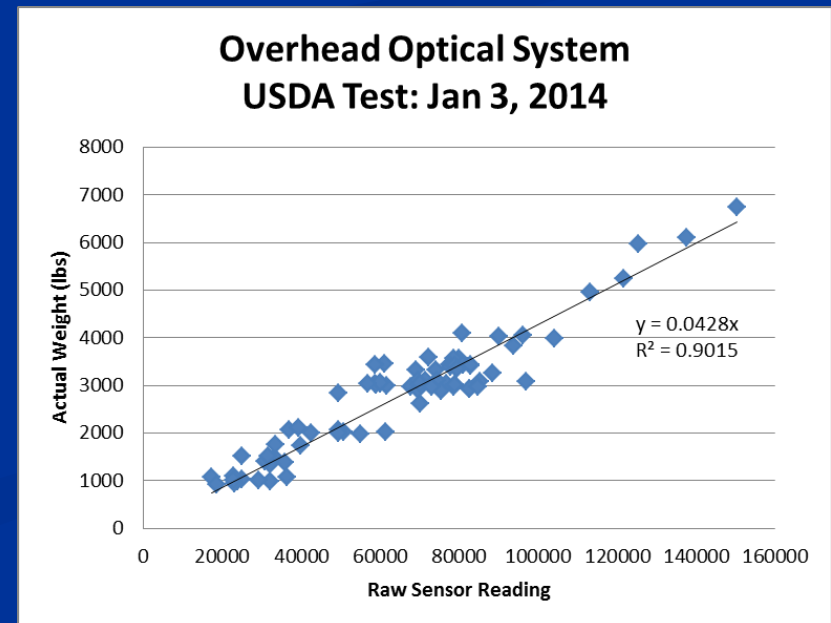


Summary of Presentation:

- Different different yield monitors tested this year:
 - Overhead optical system
 - Weight plate
- John Deere system
- Sensor to indicate amount of cane planted in the furrow

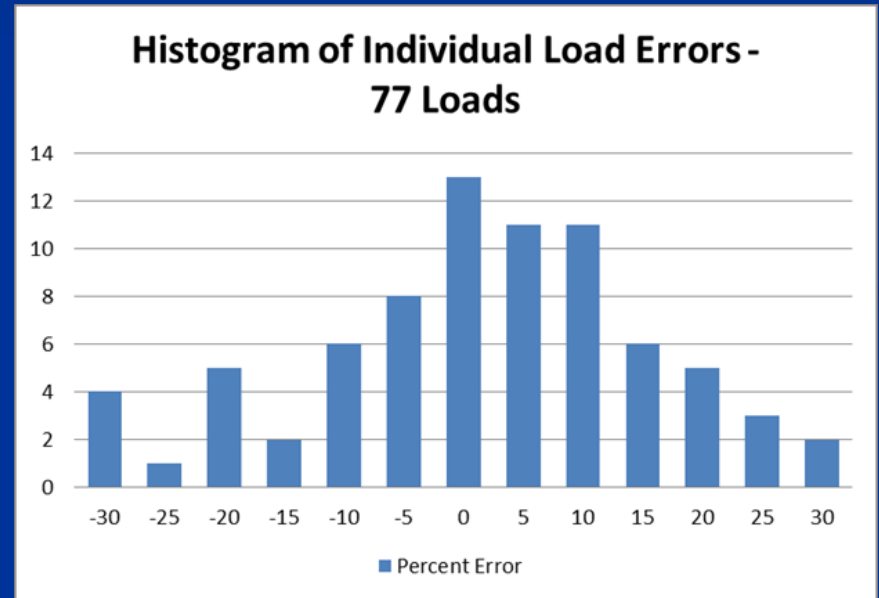
Overhead Yield Monitor:

- System uses multiple lasers to estimate height and depth of billets on slats
- Benefits of system:
 - No clogging
 - Easy to put on combine:
 - System bolts on top of elevator frame
 - Wireless possible
- Good linear calibration line:
 - $R^2 = 0.90$
- Held base calibration well over 2 days of testing



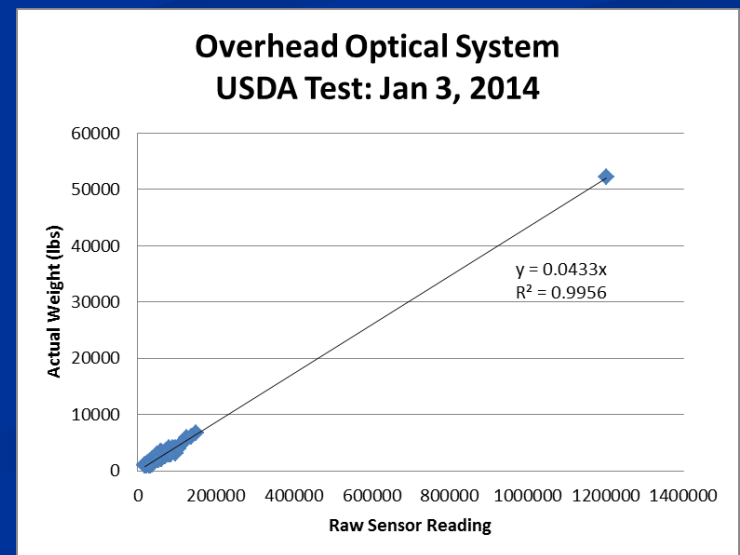
Histogram of Errors:

- Errors still a little high:
 - 60% of readings in the $\pm 10\%$ range
 - 90% of readings in the $\pm 20\%$ range
- Good News:
 - Errors equally distributed
 - Errors seemed to bounced back and forth equally over a wagon load



Load Out Weight of Trucks:

- One truck weight tested:
 - 1.5% error
 - Monitor indicated 51,443 lbs versus actual weight of 52,220 lbs – 557 lbs difference
- Weight point stayed in-line with calibration curve



Weight Plate:

- Put on two combines
- Direct lb. measurement of weight – 0.2 lbs accuracy
- Method of establishing tare crucial to operation:
 - Static – not good
 - Dynamic – better
 - Skew knob - best



Typical Output:

- What is the output of this machine?
 - 150 tons per hour



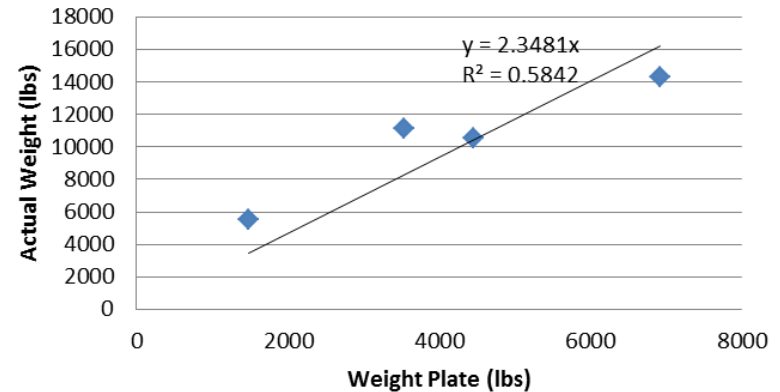
What 150 tons/hr Cane Looks Like:



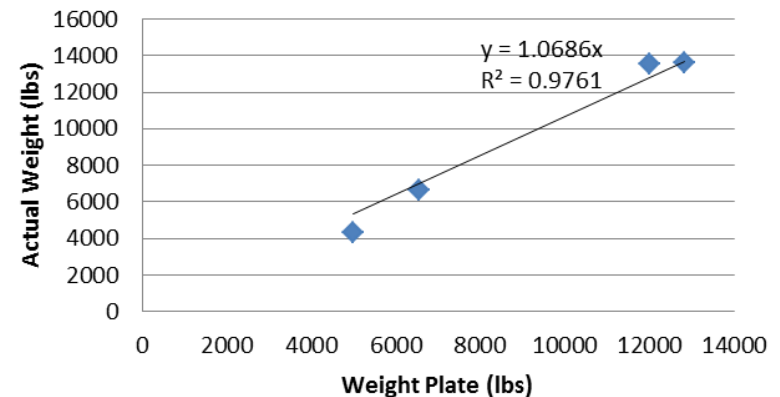
Cheveyville Calibration:

- Performed calibration with truck scales at local co-op
- Percent Errors
- Graph 1: Average 8%
 - -12, 59, 0.8, 34
- Graph 2: Average 5.9%
 - (-5, -0.7, -23, 5)
- Unit needed dynamic zeroing (tare) to create an accurate calibration curve
 - $R^2 = 0.97$
- Unit seemed to vary somewhat

Actual Wt. versus Weight Plate -
Static Tare Calibration

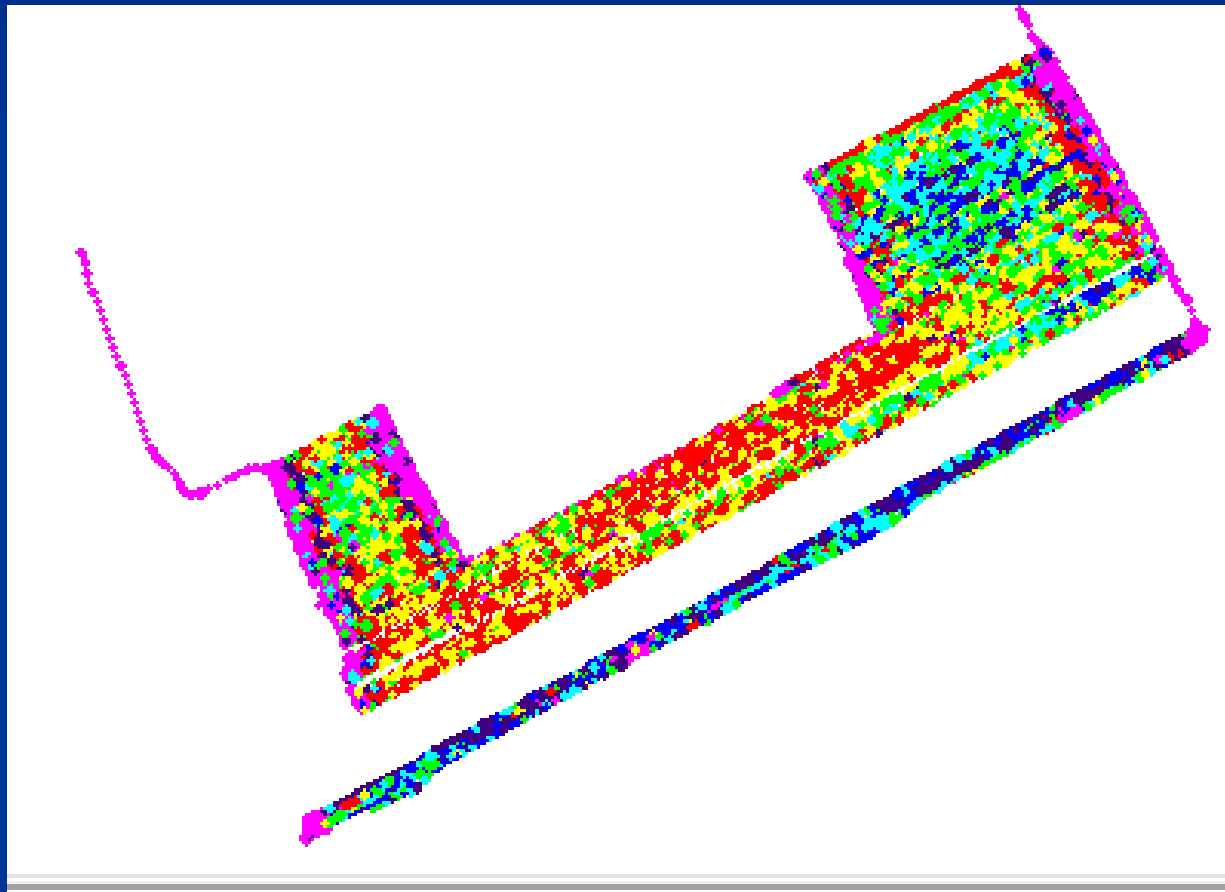


Actual Wt. versus Weight Plate -
Dynamic Tare Calibration



Map from Unit:

- Cheneyville LA:

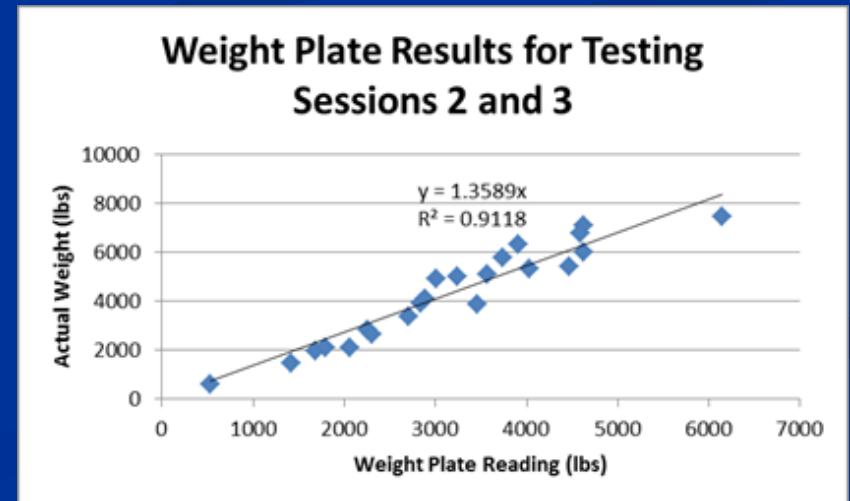
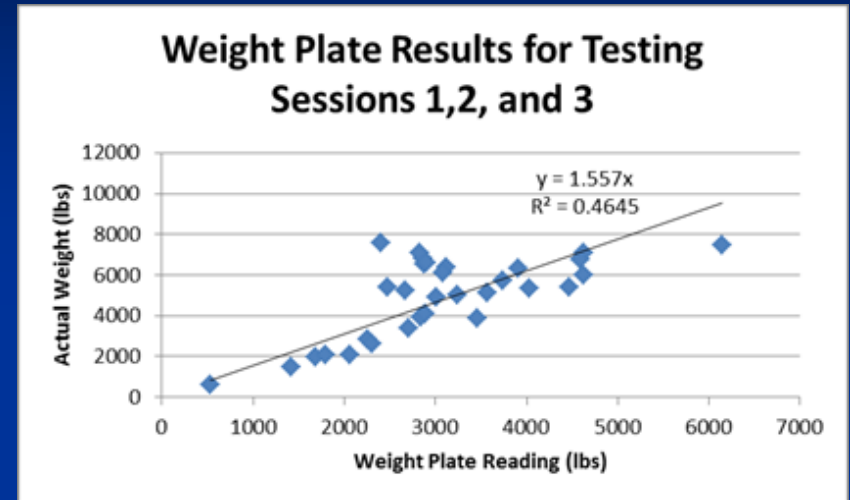


Tons per acre:

Dark Purple	67.500 - 37073.300
Blue	58.900 - 67.499
Cyan	51.100 - 58.899
Green	43.000 - 51.099
Yellow	35.600 - 42.999
Red	0.100 - 35.599
Magenta	0.000 - 0.099

Results from New Iberia Unit:

- One group of data that caused problems in Session 1
 - Perhaps billet stuck in plate on session 1?
- When that data taken out:
 - $R^2 = 0.91$
 - Average Error:
 - 5.4% over 22 weight wagon loads
- Unit seemed to wonder somewhat



Mud and Billet Fouling:

■ Serpentine groove:

- Mud - not bad
- Billet – every so often a billet (or piece of billet) would get in stuck in groove
 - Observed mainly on side

■ Weight plate support bracket:

- Mud buildup on support bar mainly on north machine (Cheneyville)
- Tare could changed up 80 lbs over several days and went back to zero when cleaned (this was measured)

■ Solution?

- Cover sides and all open areas
- Design support rails that don't catch mud
- Design straight grooves on sides



Hydraulic/Pressure System Tested:

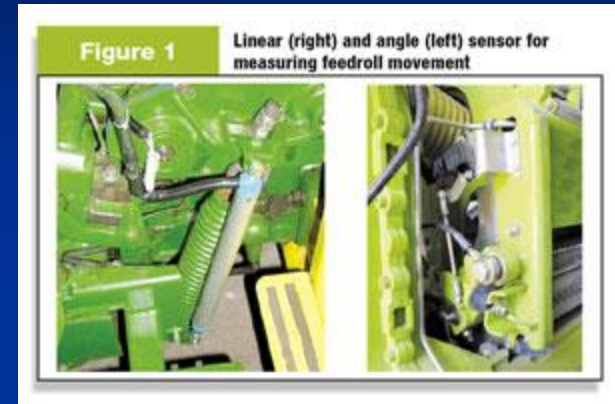
- Laboratory results good:
 - 50 lb. error per load cell
 - 1 to 3% error, even in a dynamic situation
- Field test – Not as Good
 - 16 to 30% errors
- Problems:
 - Mud on frame rails
 - Tractor and tilt wagon hydraulic float system
 - Will try again this year with different placement and maybe different seniors



Figure 3: Hydraulic load cells mounted in trailer frame.

John Deere Yield Monitor:

- They have two units they are testing
- One system maybe based on forage monitor:
 - Two components: Roller spreader measurement (Figure 1) and moisture (NIR or capacitance - Figure 2)
- Not sure what other system is?

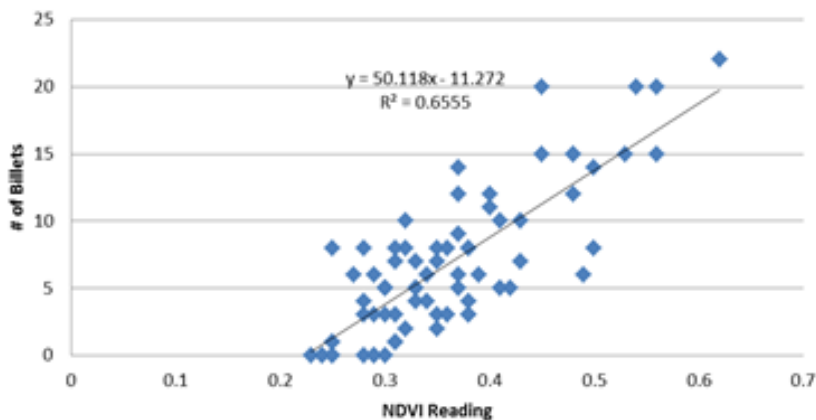


Sensor to Indicate the Amount of Plant Cane in Furrow:

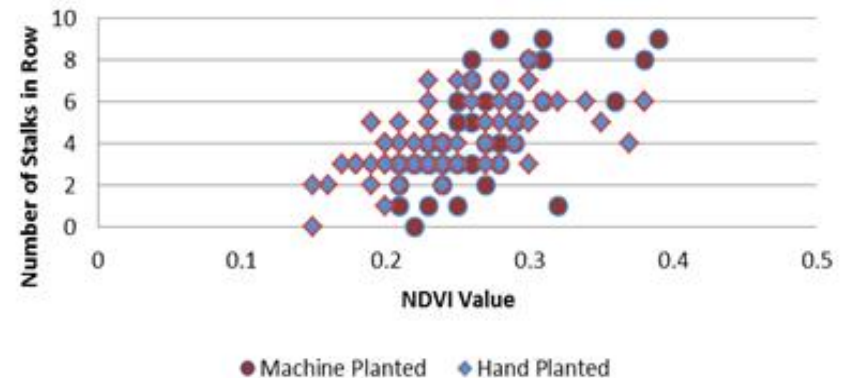
- Tested Greenseeker
- Variance pretty high (see graphs) but relationship was formed
- System worked better in billets
- System looks promising but will need some more work



Number of Billets versus Greenseeker Output
Billet Planting



Number of Whole Stalks versus
Greenseeker Output



Conclusion:

- Several yield monitors tested:
 - Overhead optical looks promising
 - Weight plate - Getting better, but still need some work
- John Deere building something and rumors support that it looks pretty good
- Plant cane quantity sensor:
 - Greenseeker system tested
 - High variance in individual readings, but system may be able to detect amount of planted cane over larger runs
 - Sensor worked better on billet than whole stalk

Acknowledgements:

- USDA and Personnel
- American Sugarcane League
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- Tom Landry – New Iberia
- David Louviere – New Iberia

The End

Questions?